

# RX-422

**Rualaix®**

## ACRYL 'XPERT DÉCO

Acrylic sealant designed for the treatment of cracks.



\* information représentative des émissions dans l'air intérieur des substances volatiles présentant un risque de toxicité par inhalation, sur une échelle de classe allant de C (fortes émissions) à A+ (très faibles émissions).



### INFORMATION ABOUT DIRECTIVE 2004/42/CE

CATEGORY i1, HIGH PERFORMANCE COMPONENT COATINGS, WATERBASED

Limit: 140 g/l VOC (2007); 140 g/l VOC (2010)  
This product contains max. < 140 g/l VOC

CLASSIFICATION (NFT 36005): FAMILIA IV - CLASE 4b  
CODIFICATION (EN 16566)

**G3S1V0W0A0C0R0**



### COVERING

FOR ALL TYPES OF CONVENTIONAL PAINT  
AFTER COMPLETE DRYING

## SURFACES

Plaster, plaster of Paris, laminated plasterboards, cement, laminated cement boards, brick, stone, wood, concrete, aerated concrete and semi-absorbent surfaces.  
Surfaces must be sound, dry, cohesive, absorbent, well adhered, clean and free of dust.

## CHARACTERISTICS

- Available in white, black, silver, brick red and grey 7016.
- Applicable in thick layers.
- Excellent thixotropy.
- Flexible.
- High adherence.

## IDEAL FOR

- Repairing static or low-movement cracks and micro-cracks.
- Sealing perimeter joints on doors and windows.

## ON-SITE APPLICATION

### SURFACE PREPARATION

The surface must be sound, clean and free of any trace of saltpetre, fungi, microorganisms, grease, release oils and, in general, any type of material that could make it difficult for the product to adhere to the surface.

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### ON-SITE APPLICATION

#### CLEANING

When the supports present traces of fungi, algae or other types of microorganisms, we will proceed with the curative treatment, first of all, with a quick mold cleaner. This will be applied to the surface to be treated and after 5 -10 minutes of action, the support will be cleaned with the help of a pressurized water machine or with a hard bristle brush. Next, and once the support is completely dry, a broad-spectrum biocide cleaner will be applied until the support is completely impregnated. This treatment is called preventive, it is very effective and serves to prevent the future appearance of microorganisms.

If there are saltpetre stains on the surface to be treated, carry out an initial cleaning process with our **RX-523 CLEAN SAL**, applying the material and then scraping it with a hard bristle brush. After mechanically cleaning the surface, it will need to be rinsed with plenty of clean water in order to neutralise any **CLEAN SAL** residue that may remain on the surface.

Any grease or oil must be completely eliminated to allow the product to adhere correctly to the surface. Therefore, we recommend using **RX-527 CLEAN OIL** for correct and total elimination of these substances.

Powdery surfaces must be consolidated with a fixative (**FIJAPREN** line), since dust prevents adhesion between materials. Similarly, old surfaces made up of perished plaster or poorly adhered parts must be cleaned up: **restoring perished surfaces without prior restoration is totally inadvisable**. If there are holes in the surface, these should be scraped down and removed until a consistent surface is created, then a fixative (**FIJAPREN** line) should be applied to remove traces of dust. This consistent surface will usually be made of brick, cement, functional plaster or any other material, as long as it can support the weight and tension of the layers subsequently applied, without breaking up or having its structure altered.

If cracks are present these must be repaired, i.e. opened up and their interiors fixed using a fixative (**FIJAPREN** line), left to dry for at least 4 hours and then filled to the required level.

#### DIRECTIONS FOR USE

Ready-to-use material.

Cut off the top end of the cartridge and screw in the nozzle. Place in the applicator gun. Apply the material by filling cracks or joints. Smooth the product with a spatula or with your finger wet with soapy water.

**RX-422** can be painted after it is completely dry, as long as the paint chosen is not extremely stiff. We recommend the application of elastic or flexible paints to avoid the appearance of small cracks or warping on the surface. This phenomenon can occur due to the different expansion coefficients between different materials.

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### TECHNICAL CHARACTERISTICS

Density	1.54 ± 0.07
Maximum granulometry	< 50 µm
pH	6.5 - 8.5
1 mm layer deep drying time on absorbent surface (*)	24 H
1 mm layer drying time to the touch on absorbent surface (*)	60' - 90'
Maximum thickness per layer	10 mm
Solid content	76 - 81 %
Deformation at break (EN ISO 8339)	≥ 25 %
Elastic recovery (EN ISO 7389)	< 40 %
Tool cleaning	With water

Creep resistance (EN ISO 7390)	≤ 3 mm
Volume loss (EN ISO 10563)	≤ 25 %
Tensile/strain properties after water immersion (EN ISO 10591)	≥ 100 %
Durability	PASS
Hazardous substances:	Complies with section 4.5 of EN 15651- 1

#### PERFORMANCE in 5 mm thickness

CRACK WIDTH	GRAMS APPLIED PER LINEAR METER
1 cm	65 – 75 grams of paste /linear metre
2 cm	130 – 140 grams of paste /linear metre
3 cm	200 – 210 grams of paste /linear metre

#### INFORMATION ON DIRECTIVE 2004/42/EC - Category i1

VOC LIMIT	VOC CONTENT
140 g/l (2007) - 140 g/l (2010)	< 140 g/l max.

(\*) Depends on the environmental conditions, the nature of the surface and the thickness of application.

### INFORMATION OF INTEREST

The manufacturing process is controlled in batches, which allows traceability of any incident. The quality system used includes each article's design and production controls, both in terms of the raw materials used, guaranteeing uniform manufacturing, and the final item obtained. The use of ecotechnologies in our facilities' manufacturing processes allows for efficient work, without damaging the environment that surrounds us.

- Non-flammable product.
- Avoid the product coming into contact with skin and eyes.
- Smoking, eating and drinking must be prohibited in the application area.
- Comply with legislation on health and safety at work.
- Keep the product in a dry place, in original containers that are kept properly closed.
- Store the containers between 5°C and 35°C.
- Recommended storage time: 12 months from the date of manufacture in its original packaging and protected from moisture.

For further information on protective measures and first aid, please refer to the product's Safety Data Sheet.

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### COMMENTS

- For appropriate use and correct application of the product, it is essential to first read the technical data sheet.
- The data provided in this data sheet are for guidance only and should not be considered binding. The data has been obtained in normal laboratory conditions and on standardised surfaces, and can vary depending on the conditions in which they are applied (absorption of the surface, applied thickness, temperature, environmental humidity, etc.). The intervals displayed have been shaped by measurement history. Slight deviations from the ranges presented in this technical sheet, whether higher or lower, will be accepted according to internal technical criteria and will not result in a loss of quality or affect the performance of the final product, due, among other factors, to variations in measurement conditions and the uncertainty associated with the instruments used.
- The working conditions of the users are beyond our control.
- The product must not be used for purposes other than those specified. It is recommended that the recommendations for use be strictly followed.
- Do not exceed the maximum recommended application thickness per coat.
- It is essential that the status of the surfaces be assessed prior to each application.
- Do not apply on non-absorbent or extremely crystalline surfaces.
- Do not mix with any material, as it will not retain its technical characteristics.
- We do not recommend applying the product on aged, badly adhered paints.
- Application temperature: from 5°C to 35°C.
- Maximum relative humidity: 85%.
- The technical department of **ESTABLECIMIENTOS BAIXENS** states that the designs of recently launched new products are considered to be in an experimental phase until an annual history can be constituted. From then on, the newly designed product is considered to be fully consolidated in the market. In the meantime, **BAIXENS** reserves the right to adapt its variable specifications or working ranges according to technical criteria. The data subject to modification will be identified with an asterisk for easy identification. These may be recently created products and/or products in an experimental phase or improvements in our various ranges due to market needs and/or demands.
- We place a technical-commercial team at your disposal that will advise you on any doubts or queries.

### PACKAGING

FORMAT	300 ml
UNIT/BOX	24
PALLETS	60 BOXES



Internal code	RX422BNF2945A23 - White
Internal code	RX422GNF2975A23 - Grey
Internal code	RX422NNF2973A23 - Black
Internal code	RX422TNF2976A23 - Brick red
Internal code	RX422GFNF2974A23 - Grey 7016